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	Size & Gauge Range	Next Cycle		Following Cycle	
		Please Submit Order By	For Delivery Week Of	Please Submit Order By	For Delivery Week Of
R O U N D S	0.375" Rnd. (18g to 22g)	8-Sep	20-Sep	3-Nov	15-Nov
	0.5" Rnd. (16g to 22g)	29-Sep	11-Oct	27-Oct	8-Nov
	0.625" Rnd. (16g to 22g)	6-Oct	18-Oct	1-Dec	13-Dec
	0.75" Rnd. (14g to 22g)	22-Sep	4-Oct	20-Oct	1-Nov
	0.875" Rnd. (13g to 20g)	29-Sep	11-Oct	27-Oct	8-Nov
	0.875" Rnd. (16g to 20g)	15-Sep	27-Sep	13-Oct	25-Oct
	1" Rnd. (11g to 14g)	22-Sep	4-Oct	20-Oct	1-Nov
	1" Rnd. (16g to 20g)	8-Sep	20-Sep	22-Sep	4-Oct
	1.125" Rnd. (14g to 20g)	22-Sep	4-Oct	17-Nov	29-Nov
	1.25" Rnd. (11g to 16g)	8-Sep	20-Sep	6-Oct	18-Oct
	1.25" Rnd. (16g to 20g)	22-Sep	4-Oct	20-Oct	1-Nov
	1.5" Rnd. (11g to 18g)	29-Sep	11-Oct	27-Oct	8-Nov
	2" Rnd. (11g to 18g) *New*	22-Sep	4-Oct	ACCUM	ACCUM
S Q U A R E S	.500" Sqr. (16g to 22g)	29-Sep	11-Oct	27-Oct	8-Nov
	.625" Sqr. (16g to 20g)	27-Oct	8-Nov	22-Dec	3-Jan
	.750" Sqr. (14g to 20g)	8-Sep	20-Sep	6-Oct	18-Oct
	1" Sqr. (11g to 18g)	29-Sep	11-Oct	27-Oct	8-Nov
	1" Sqr. (14g to 20g)	15-Sep	27-Sep	13-Oct	25-Oct
	1.25" Sqr. (11g to 18g)	8-Sep	20-Sep	6-Oct	18-Oct
	1.5" Sqr. (11g to 18g)	15-Sep	27-Sep	13-Oct	25-Oct
RECTANGLE	1"X2" Rect. (11g to 18g)	15-Sep	27-Sep	13-Oct	25-Oct

Please call if the production schedule does not meet your delivery needs.

We can sometimes accommodate your request.

ADD ONE WEEK FOR LENGTHS UNDER 36"

The following tube sizes are available, if order quantities meet minimum footage requirements:

Rounds: 0.4375", 0.472" (12mm), 1.625", 2" **Squares:** 0.875"Sqr., 1.181"(30mm) Sqr., 2" Sqr.

Rectangles: .375"x1.5", .5"x1", .5"x1.5", .75"x1.5", 1"x3"



Quality Without Delay!

Capability and Weight per Foot Chart

Wall Thickness			11	12	13	14	15	16	17	18	19	20	22
RD.	SQ.	RECT.	.120	.109	.095	.083	.072	.065	.056	.049	.042	.035	.028
3/8										0.1706	0.1494	0.1271	0.1038
7/16										0.2033	0.1774	0.1505	0.1225
1/2								0.3022	0.2655	0.236	0.2054	0.1738	0.1411
5/8	1/2							0.3888	0.3403	0.3014	0.2615	0.2205	0.1785
3/4						0.5913	0.5214	0.4755	0.4151	0.3668	0.3176	0.2673	0.2159
7/8			0.9676	0.8917	0.7914	0.7021	0.6175	0.5623	0.4898	0.4323	0.3737	0.314	0.2533
1	13/16		1.1278	1.0372	0.9182	0.8129	0.7136	0.6491	0.5646	0.4977	0.4297	0.3607	0.2907
1 1/8			1.288	1.1827	1.045	0.9237	0.8097	0.7359	0.6393	0.5631	0.4858	0.4074	0.328
1 1/4	1	1/2 x 1 1/2	1.4482	1.3283	1.1719	1.0345	0.9058	0.8226	0.7141	0.6285	0.5419	0.4542	
1 1/2			1.7686	1.6193	1.4255	1.2561	1.0981	0.9962	0.8636	0.7593	0.654	0.5476	
1 5/8			1.9288	1.7648	1.5523	1.3669	1.1942	1.0829	0.9222	0.8248	0.7101	0.5943	
1.900	1 1/2	1x2	2.2812	2.085	1.8314	1.6107	1.4057	1.2739	1.1029	0.9687	0.8334	0.6971	
2			2.4094	2.1823	1.9328	1.6993	1.4826	1.3433	1.1627	1.021			
3			3.691	3.3655	2.9474	2.5857	2.2515	2.0375					
	5/8							0.495	0.4334	0.3838	0.333	0.2808	
	3/4	1/2 x 1				0.7529	0.6639	0.6055	0.5286	0.4671	0.4044	0.3403	
	7/8					0.894	0.7863	0.716	0.6238	0.5504	0.4758	0.3998	
	1 1/4		1.8442	1.6914	1.4923	1.3173	1.1535	1.0475	0.9094	0.8003	0.69	0.5783	
	1 3/4		2.6602	2.4326	2.1383	1.8817	1.6431	1.4895	1.2902	1.1335	0.9756	0.8163	
		3/8 x 1 1/2						0.7713	0.6714	0.5921			
		3/4 x 1 1/2				1.1762	1.0311	0.937	0.8142	0.717	0.6186		
	2	1x3 1 1/2 x 2 1/2	3.0682	2.8032	2.4613	2.1639	1.8879	1.7105					

15525 S. LaSalle St.
 South Holland, IL 60473
 708-333-1282
 708-333-9912 Fax

- * Cut - to - Length
- * 99% On-Time Delivery
- * Stocking Programs



Quality Without Delay!

- * Recut Capabilities
- * Deburring
- * Plating
- * Special Packaging

ASTM A513 - 06a Tolerances

STEEL TYPES

Hot Rolled Black Hot Rolled P&O

Cold Rolled AKDQ

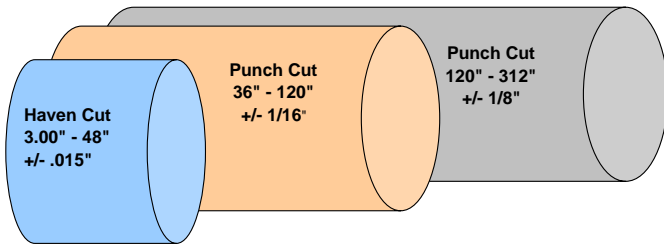
HSLA

Grades	Carbon	Manganese	Phosphorus	Sulfur
C 1006	.08 Max	.45 Max	.030 Max	.035 Max
SAE 1006	.08 Max	.25 - .40	.040 Max	.050 Max
C 1008	.10 Max	.50 Max	.035 Max	.035 Max
SAE 1008	.10 Max	.30 - .50	.040 Max	.050 Max
MT1010	.02 - .15	.30 - .60	.035 Max	.035 Max
C 1010	.08 - .13	.30 - .60	.035 Max	.035 Max
C 1020	.17 - .23	.30 - .60	.035 Max	.035 Max

Outside Diameter Tolerances

Type	OD Range	Ga. Range	+/-
Cold Rolled	3/8 - 5/8, incl.	24 to 16	.003"
Cold Rolled	3/4 - 1 1/8, incl.	24 to 11	.0035"
Cold Rolled	1 1/4 - 2, incl.	22 to 11	.005"
Cold Rolled	2 1/2 - 3, incl.	20 to 11	.008"
Hot Rolled	1/2 - 1 1/8, incl.	16 - 11	.0035"
Hot Rolled	1 1/4 - 2, incl.	16 - 11	.005"
Hot Rolled	2 1/8 - 2 1/2, incl.	16 - 11	.006"
Hot Rolled	2 5/8 - 3, incl.	16 - 11	.008"
Squares & Rect.	1/2 - 5/8, incl.	24 - 14	.004"
Squares & Rect.	3/4 - 1, incl.	22 - 11	.005"
Squares & Rect.	1 1/4 - 1 1/2, incl.	22 - 11	.006"
Squares & Rect.	1 5/8 - 2, incl.	20 - 11	.008"
Squares & Rect.	2 1/8 - 3, incl.	20 - 11	.010"

Length Tolerances



Standard Packaging Guide

Rounds	Wood Collars			Hex Bundle
	1 x 1	2 x 1	2 x 2	
3/8	1166	2350		
7/16	848	1744		
1/2	658	1330	2660	469
5/8	407	825	1688	
3/4	295	599	1197	
7/8	216	424	848	268
1	161	329	658	217/290
1 1/8	126	267	513	
1 1/4	105	222	426	169
1 1/2	75	155	295	
1 5/8	52	116	247	127
1.900		88	188	61
2				91
3				61

Shapes	Wood Collars	
	1 x 1	2 x 1
1/2 x 1/2	576	1152
5/8 x 5/8	361	722
3/4 x 3/4	256	512
13/16 x 13/16	225	450
7/8 x 7/8	196	392
1 x 1	144	288
1 1/4 x 1 1/4	100	190
1 1/2 x 1 1/2	64	128
1 3/4 x 1 3/4		98
2 x 2		72
1/2 x 1	288	576
3/8 x 1 1/2	256	512
3/4 x 1 1/2	128	256
1 x 2	72	144
1 x 3		96
1 1/2 x 2 1/2		80

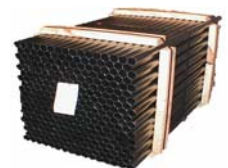
* 2500 Lb max lifts. ** Lengths under 30" packaged in gaylord containers.



Gaylord



Hex Bundles



Wood Collared
2 x 2

These are standard specifications. We can modify to fit your needs.